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Overview

Working with you every step of the way, the ultimate goal of Gleco Plating is to provide our customers with satisfaction.

Our team pursues continual improvement in order to build and maintain customer confidence.

Gleco provides quality products and is responsive to customer needs while promoting safety and environmental responsibility.



Environmental Awareness & Safety

Gleco Plating strives to be a leader in environmental awareness and safety through every aspect of our industry. Currently we partner with two risk management companies for our environmental awareness and safety.

The Gleco Plating team takes important measures in order to ensure ultimate safety of our employees, client visits, and maximum productivity.

At Gleco Plating protecting the environment is an important role in our daily operations. Our customers, employees, and community can have confidence that we make protecting the environment a priority.

Quality

Gleco Plating is pursuing continual improvement in order to build and maintain customer confidence by providing quality products. The GP Team is responsive to customer needs, while promoting safety and environmental responsibility in a profitable manner.

Quality certificate available upon request.

Our Certifications & Affiliates

Both of our facilities, McAllen and Dallas, provide RoHS compliant processes and are ISO 9001:2015, AS9100D certified. Gleco provides safety and environmental procedures, quality control procedures and process, and safety and quality manuals.

Gleco Plating is proud to be affiliated with many different organizations to ensure quality for our customers and community.



Gleco Plating Inc. Specifications

Can process parts up to 750 lbs.

Service	Primary Specifications	Types	Tank Sizes
Passivation on Stainless Steel	AMS 2700, ASTM A380, ASTM 967, QQ-P-35C	Citric, Nitric	Citric: 60" x 24" x 36" Nitric: 24" x 24" x 36"
Bright Nickel Plating	QQ-N-290, ASTM B689 RoHS Compliant	Rack or Barrel plating	60" x 36" x 48"
Electroless Nickel Plating	MIL-C-26074, ASTM B733, AMS 2404 RoHS Compliant	Mid Phos (5-9%) Rack or Barrel plating	36" x 18" x 30"
Chem Film	MIL-DTL-5541 Type I (Hexavalent Chrome, Non-RoHS Compliant), Type II (Trivalent/ELV, RoHS Compliant), Class 1A	Type 1 yellow, Type II clear	120" x 36" x 60"
Anodizing	MIL-A-8625	Type II, III (Sulfuric & Hard Anodize) In stock: clear, black, gray, gold, red, blue, green, copper Other colors available upon request	120" x 36" x 60"
Zinc Nickel Plating	ASTM B841, AMS 2417	Low Alloy (5-12% Nickel) & High Alloy (12-16% Nickel), Passivate Options: Clear (Trivalent, RoHS Compliant), Black (Trivalent, RoHS Compliant), Chromate Option: Iridescent/Bronze (Hexavalent, Non-RoHS Compliant)	Low Alloy: 60" x 36" x 48" High Alloy: 120" x 30" x 72"
Tin Plating	MIL-T-10727, ASTM B545	Bright or Tin Matte, Barrel or Rack plating	60" x 24" x 48"
Gold Plating	ASTM B488, MIL-DTL-45204		12" x 12" x 18"
Silver Plating	QQ-S-365, ASTM B700	Matte Silver (Non-Decorative, No Brighteners), Anti-Tarnish	24" x 12" x 30"
Dry Film Lube	MIL-PRF-16010		
Zinc Plating	ASTM B633 Type I, II, III, V (Acid & Alkaline)	Colorless Passivate (RoHS Compliant): Clear, Colored Passivates (RoHS Compliant): Yellow, Black, Colored Chromates (Non-RoHS Compliant): Yellow, Black, Olive Drab	Up to 120" x 36" x 72"
Other Services Offered	Bright Dip on Copper and Brass, Degreasing, Pickling		



Dallas Location: 2220 Grisham Dr., Rowlett, TX 75088 • 972.475.4300
McAllen Location: 3800 W Ursula Ave., McAllen, TX 78503

www.glecoplating.com